valid until: September 15, 2028

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TESTED®
DEVICE

igus GmbH
PRT-04-100-CR
Report No. IG 2308-1442

Statement of
Qualification

Single product
Particle Emission
Dry-Cleanroom

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Statement of Qualification · Single product

Customer

igus GmbH
Spicher Strasse 1a
41147 Cologne
Germany

Component tested

Category: Automation Components

Subcategory: Transfer Systems and Bearing

Product name: PRT-04-100 Clean Room
(manufacturing date: 2022; material: anodized aluminum; total weight: 578 g; serial number: PRT-04-100-CR)

Random sampling of particle emissions (airborne) at representative sites in the dry room

Standards/Guidelines: ISO 14644-1, -14
The norms stated generally refer to the version valid at the time of the tests.

Test devices: Optical particle counter:
LasAir II 110 and LasAir III 110 with measuring ranges ≥ 0.1 µm, ≥ 0.2 µm, ≥ 0.3 µm, ≥ 0.5 µm, ≥ 1.0 µm and ≥ 5.0 µm

Test environment parameters:

- Dry and clean environment with Class (according to ISO 14644-1): .... ISO 3
- Airflow velocity: ..... 0.1 m/s ± 0.05 m/s
- Airflow pattern: ..... displacement flow
- Temperature: ..... 21 °C ± 1.5 °C
- Humidity/Dew point: ..... -40 °C ± 2 °C

Test procedure parameters:

- Installation position: ..... horizontal
- Payload: ..... m = 10 kg
- Parameter Set 1: ..... v_1 = 70 RPM = 0.5 m/s
- Parameter Set 2: ..... v_2 = 0.1 m/s; swing angle = 180 °

Test result / Classification

When operated under the specified test conditions, the PRT-04-100 Clean Room bearing is suitable for use in cleanrooms (with a dew point of -40 °C ± 2 °C and room temperature of 21°C ± 1.5 °C) fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanlines Class
Installation position: horizontal Payload: m = 10 kg Velocity: v_1 = 70 RPM = 0.5 m/s	6
Installation position: horizontal Payload: m = 10 kg Swing angle: 180 ° Average Velocity: v_2 = 0.1 m/s	7
Overall result	**7**

Please note: Transport damages, incorrect installation, oil leakage, aging behavior, corrosion, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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IG 2308-1442 — Report No. first document
Stuttgart, September 15, 2023 — Place, date of first document issued

-- — Report No. current document
-- — Place, current date

on behalf of
Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA

This document only applies to the named product in its original state and is valid for a period of 5 years from the date the first document was issued. The document can be verified under **www.tested-device.com**.