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**TESTED[®]
DEVICE**

Pfennig Reinigungstechnik GmbH

MopScoop GMP

Report No. PF 2407-1539

DUPLICATE

Statement of
Qualification

Single product
Riboflavin Test
(Equipment)

Customer

Pfennig Reinigungstechnik GmbH
Heubachstrasse 1
87471 Durach
Germany

Component tested

Category:

Working Place and Operator

Subcategory:

Work Equipment

Product name:

dosing system MopScoop GMP
(manufacturing date: 2/7/2024; serial number: 3500702)

Cleanability test (riboflavin test)

Standards/Guidelines:

VDMA information sheet »Riboflavin test for low-germ or sterile process technologies – Fluorescence test for examination of cleanability«. The norms stated generally refer to the version valid at the time of the tests.

Test environment parameters:

Laboratory

Test procedure parameters:

- Test solution:0.2 g riboflavin, 1.0 g hydroxethylcellulose
.....in 1000 ml ultrapure water
- Application of test solution:..... pump spray
- Drying time: approx. 2-3 h
- Cleaning method:..... wiping
- Cleaning medium:ultrapure water
- Number of wiping cycles: 3
- UV-light: $\lambda = 366\text{ nm}$

The cleanability is examined and assessed qualitatively. The assesement based on the amount and size of defects occuring.

Test result / Classification

The dosing system MopScoop GMP can be cleaned very well using a simple wiping procedure with ultra-pure water. The fluorescence test identified some critical areas. These areas require particularly thorough cleaning or a more elaborate procedure, such as the disassembly of certain parts before cleaning.

System component	Assessment of cleanability
Dosing system MopScoop GMP	very good
Cover red	good
Tub	good

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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on behalf of 

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