



valid until: April 26, 2029

Fraunhofer

TESTED[®] DEVICE

SAMICK PRECISION IND.
LME8uu

Report No. SA 2308-1446

DUPLICATE

Statement of
Qualification

Single product
Outgassing Behavior
VOC/SVOC

Statement of Qualification · Single product

Customer

SAMICK PRECISION IND. CO., Ltd
39, Seongseogongdannam-ro 32-gil
Dalseo-gu 42721 Daegu
South Korea

Component tested

Category: Automation Components
Subcategory: Transfer Systems and Bearing
Product name: LME8uu
(manufacturing date: 3/8/2023; color: white; serial number: WE408090-207 and WED08090-208)

Emission measurements with purge-and-trap thermodesorption method and gas chromatography combined with mass spectrometry (TD-GC/MS)

Standards/Guidelines: ISO 14644-8, -15; ISO 16000-6, -9, -11, -25
The norms stated generally refer to the version valid at the time of the tests.

Testing equipment: Measuring station: PerkinElmer Clarus 600, Clarus SQ8 ATD 650

Test procedure parameters:

- Retention range (VOC): C6 to C16
- Outgassing test temperature: 23 °C
- Duration of preconditioning: > 5 min
- Flow rate purge gas: 100 ml/min
- Flow rate sampling gas: 100 ml/min
- Duration of sampling: 1 h
- Volume of the emission cell: 44 cm³

Test result / Classification

The outgassing behavior of LME8uu at the stated temperatures was investigated according to ISO 14644-15. Based on the outgassing rates determined for the specific units, the following material classification was made for the corresponding Contaminant Category:

Contaminant Category (x)	SER _u ¹⁾ 23 °C [g/unit·s]	ISO ACC _e Class (x) based on 23 °C
VOC	< 2.8 x 10 ⁻¹³	< -12.6
SVOC	< 2.8 x 10 ⁻¹³	< -12.6
Amines	< 2.8 x 10 ⁻¹³	--
Organophosphates	< 2.8 x 10 ⁻¹³	--
Siloxanes	< 2.8 x 10 ⁻¹³	--
Phthalates	< 2.8 x 10 ⁻¹³	--

¹⁾SER_u: Unit-specific emission rate

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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on behalf of 
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