



Fraunhofer

**TESTED[®]
DEVICE**

ASSA ABLOY Entrance Systems
HS9130GAT

Report No. AS 2511-1686

DUPLICATE

Statement of
Qualification

Single product
Particle Emission
in Cleanroom
(atmospheric)

Customer	ASSA ABLOY Entrance Systems Am Mondschein 25 59557 Lippstadt Germany
Tested product	
Category:	Cleanroom Facilities
Subcategory:	Wall/Ceiling/Floor/Door
Product name:	ASSA ABLOY High Speed Door HS9130GAT (manufacturing date: 7/2025; color curtain: white; dimensions: 2000mm x 2300mm; article number: HS9130GAT; serial number: BBA2503298)

Random sampling of particle emissions (airborne) at representative sites in cleanroom under atmospheric conditions

Standards/guidelines:	ISO 14644-1, -14 The norms stated generally refer to the version valid at the time of the tests.
Test equipment:	Optical particle counter: LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1\text{ }\mu\text{m}$, $\geq 0.2\text{ }\mu\text{m}$, $\geq 0.3\text{ }\mu\text{m}$, $\geq 0.5\text{ }\mu\text{m}$, $\geq 1.0\text{ }\mu\text{m}$ and $\geq 5.0\text{ }\mu\text{m}$
Test environment parameters:	<ul style="list-style-type: none">Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1Airflow velocity:.....0.45 m/sAirflow pattern:..... vertical laminar flowRoom temperature:22 °C ± 0.5 °CRelative humidity: 45 % ± 5 %
Test procedure parameters:	<ul style="list-style-type: none">Cycles per minute:..... n = 1/10Opening speed:v_{os} = 2.7 m/sClosing speed:..... v_{cs} = 0.5 m/s

Test result / Classification	The ASSA ABLOY High Speed Door HS9130GAT is suitable for use under the specified test parameters (room temperature: 22 °C ± 0.5 °C; relative humidity: 45 % ± 5 %) in cleanrooms of the following Air Cleanliness Classes according to ISO 14644-1:
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Test parameter(s)	Air Cleanlines Class
Side of driving mechanism	5
Opposite side of driving mechanism	4
Overall result	5

Please note: Transport damages, incorrect installation, oil leakage, aging behavior, corrosion etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	AS 2511-1686 Report No. first document	Stuttgart, October 2, 2025 Place, date of first document issued
Business unit Testing and Certification	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, head of business unit Testing and Certification	