



Fraunhofer

TESTED[®] DEVICE

Strubl GmbH & Co. KG
PURELL2420F
Report No. ST 2511-1682

Statement of
Qualification

Single product
Particle Emission
in Cleanroom
(atmospheric)

Statement of Qualification · Single product

Customer	Strubl GmbH & Co. KG Kunststoffverpackungen Richtweg 52 90530 Wendelstein Germany
Tested product	
Category:	Materials
Subcategory:	Consumables
Product name:	Cleanroompackaging PURELL2420F (manufacturing date: 10/2025; color: transparent; article number: PU-RELL2420F; charge number: 310431-2/2)

Random sampling of particle emissions (airborne) in cleanroom under atmospheric conditions

Standards/guidelines:	ISO 14644-1, -14; VDI 2083 Part 9.2, Part 9.1 (without 24-hour running-in period) The norms stated generally refer to the version valid at the time of the tests.
Test equipment:	Optical particle counter: LasAir II 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$
Test environment parameters:	<ul style="list-style-type: none"> Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1 Airflow velocity:.....0.45 m/s Airflow pattern:..... vertical laminar flow Room temperature:22 °C ± 0.5 °C Relative humidity: 45 % ± 5 %
Test procedure parameters:	Test bench according to ISO 9073-10: <ul style="list-style-type: none"> Sample clamping position:..... flat Length between clamping points: 230 mm Motion cycle: <ul style="list-style-type: none"> – Linear compression: s = 120 mm – Torsion: 180° Cycle time: t = 1 s Sampling chamber:..... none Duration of stress applied to test piece: 100 min Distance between particle counting probe and test piece:..... 130 mm

Test result / Classification

The Cleanroompackaging PURELL2420F is suitable for use under the specified test parameters (room temperature: 22 °C ± 0.5 °C; relative humidity: 45 % ± 5 %) in cleanrooms of the following Air Cleanliness Class according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class	
	exterior	interior
Linear compression = 120 mm Torsion = 180° Cycle time t = 1 s	4	4
Overall result	4	

This corresponds with ISO-ACP_c Class 4 according to VDI 2083 Part 9.2.

Please note: Transport damages, incorrect installation, aging behavior etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.