



valid until: February 6, 2031

Fraunhofer

TESTED[®] DEVICE

Ritterwand GmbH & Co. KG
PE powdercoating PO-658-9010-001

Report No. RI 2603-1734

DUPLICATE

Statement of
Qualification

Single product
Chemical Resistance

Statement of Qualification · Single product

Customer
 Ritterwand GmbH & Co. KG
 Roesseweg 5-7
 71154 Nufringen
 Germany

Tested product

Category: Materials
 Subcategory: Coatings
 Product name: Polyester powdercoating PO-658-9010-001
 (manufacturing date: 4/2025; color: RAL 9010; article number: PO-658-9010-001)

Chemical resistance test

Standards/guidelines: VDI 2083 Part 17; ISO 2812-1; ISO 4628-1
 The norms stated generally refer to the version valid at the time of the tests.

Test equipment:

- Microscope
- Camera

Test environment parameters: Temperature: 22 °C ± 0.5 °C

Test procedure parameters:

- Immersion method
- Chemicals: Formalin 37 %
 Ammoniac 25 %
 Hydrogen peroxide 30 %
 Sulfuric acid 5 %
 Phosphoric acid 30 %
 Peracetic acid 15 %
 Hydrochloric acid 5 %
 Isopropanol 100 %
 Sodium hydroxide 5 %
 Sodium hypochlorite 5 %
- Incubation time: 1 h, 3 h, 6 h, 24 h

Test result / Classification

The chemical resistance of Polyester powdercoating PO-658-9010-001 was classified according to ISO 4628-1 and VDI 2083 Part 17 with the following result:

Chemical resistance	1 h	3 h	6 h	24 h
Formalin 37 %	0	0	0	0
Ammoniac 25 %	0	0	0	0
Hydrogen peroxide 30 %	0	0	0	0
Sulfuric acid 5 %	0	0	0	0
Phosphoric acid 30 %	0	0	0	0
Peracetic acid 15 %	1	2	3	5
Hydrochloric acid 5 %	0	0	0	0
Isopropanol 100 %	0	0	0	0
Sodium hydroxide 5 %	0	0	0	0
Sodium hypochlorite 5 %	0	0	0	0

The classification is based on a worst-case consideration. In the process, damage was assessed according to the classification system used in ISO 4628-1 and VDI 2083 Part 17:

0 = excellent 3 = weak
 1 = very good 4 = very weak
 2 = good 5 = none

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

RI 2603-1734
 Report No. first document

Stuttgart, February 6, 2026
 Place, date of first document issued

Business unit
 Testing and Certification

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 Report No. current document Place, current date

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on behalf of 
 Dr.-Ing. Frank Bürger, head of business unit Testing and Certification