



valid until: February 6, 2031

# Fraunhofer

## TESTED<sup>®</sup> DEVICE

Ritterwand GmbH & Co. KG  
PE powdercoating PO-658-9010-001

**Report No. RI 2603-1734**

DUPLICATE

Statement of  
Qualification

Single product  
Hydrogen Peroxide  
Absorption/Desorption

# Statement of Qualification · Single product

**Customer**  
 Ritterwand GmbH & Co. KG  
 Roesseweg 5-7  
 71154 Nufringen  
 Germany

**Tested product**

Category: Materials  
 Subcategory: Coatings  
 Product name: Polyester powdercoating PO-658-9010-001  
 (manufacturing date: 4/2025; color: RAL 9010; article number: PO-658-9010-001)

**Hydrogen peroxide absorption / desorption**

Standards/guidelines: VDI 2083 Part 20  
 The norms stated generally refer to the version valid at the time of the tests.

Air-conditioned laboratory environment: Temperature: .....22°C ± 0.5°C

Test procedure parameters:

- Emission test cell volume: ..... 16.5 cm<sup>3</sup>
- Exposed surface area: ..... 33 cm<sup>2</sup>
- H<sub>2</sub>O<sub>2</sub> vapor concentration: ..... 50 ± 20 ppm(V)
- Exposure duration: ..... 60 min
- Air exchange rate during aeration: ..... 50 min<sup>-1</sup>
- Test cell: ..... 23°C ± 2°C

## Test result / Classification

The hydrogen peroxide absorption/desorption of Polyester powdercoating PO-658-9010-001 was investigated with the stated test parameters. Using the procedure laid down in VDI 2083 Part 20, the following test result was obtained:

Ø k-value [min]	Standard deviation [min]	Classification
2.36	0.43	<b>non-absorptive</b>

The k-value represents the required decay time to reduce the hydrogen peroxide vapor concentration measured at the beginning of the aeration phase to one tenth of the original concentration. The material classification is based on three separate measurements. The blank value of the test setup is subtracted from each measurement value. The medium k-value is transferred to the following classification:

- ≤ 5 min: ..... non-absorptive
- > 5 - ≤ 15 min: ..... fast
- > 15 - ≤ 60 min: ..... medium
- > 60 min: ..... slow
- Not determinable: ..... catalytic activity

The k-value can only be used to make a comparative material assessment. Provided the maximum hydrogen peroxide vapor concentration during material exposure is within the defined limit, it does not affect the calculated k-values.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

RI 2603-1734  
 Report No. first document

Stuttgart, February 6, 2026  
 Place, date of first document issued

Business unit Testing and Certification

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 Report No. current document

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 Place, current date

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on behalf of   
 Dr.-Ing. Frank Bürger, head of business unit Testing and Certification