

Fraunhofer

TESTED[®] DEVICE

Kawasaki Robotics GmbH Kawasaki MC006V

Report No. KA 2311-1476

Statement of Qualification

Single product
Riboflavin Test
(Equipment)





Statement of Qualification • Single product

Customer Kawasaki Robotics GmbH

Im Taubental 32 41468 Neuss Germany

Component tested

Category: Automation Components

Subcategory: Robotics

Product name: Kawasaki MC006V

(manufacturing date: 12/2021; color: silver (shiny); weight: 44 kg; serial

number: MC0060006)

Cleanability test (riboflavin test)

Standards/Guidelines:

Test environment parameters:

Test procedure parameters:

VDMA information sheet »Riboflavin test for low-germ or sterile process technologies – Fluorescence test for examination of cleanability«. The norms stated generally refer to the version valid at the time of the tests.

Laboratory

Test solution:	0.2 g riboflavin, 1.0 g hydroxethylcellulose
	in 1000 ml ultrapure water
 Application of test solution: 	pump spray
Drying time:	approx. 2-3h
Cleaning method:	wiping
Cleaning medium:	ultrapure water
Number of wiping cycles:	3
	λ = 366 nm

The cleanability is examined and assessed qualitatively. The assessement based on the amount and size of defects occuring.



Test result/Classification

The robot Kawasaki MC006V can be cleaned simply by wiping it with ultrapure water. However, the fluorescence test identified several critical areas. Only a few critical areas could be detected by the fluorescence test.

System component	Assessment of cleanability
Kawasaki MC006V	very good

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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on behalf of Dr.-Ing. Frank Rürger Project Manager Fraunhofer IPA

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