



valid until: April 17, 2029

Fraunhofer

TESTED[®] DEVICE

Kawasaki Robotics GmbH
Kawasaki MC006V
Report No. KA 2311-1476

DUPLICATE

Statement of
Qualification

Single product
Particle Emission

Statement of Qualification · Single product

Customer
 Kawasaki Robotics GmbH
 Im Taubental 32
 41468 Neuss
 Germany

Component tested

Category: Automation Components
 Subcategory: Robotics
 Product name: Kawasaki MC006V
 (manufacturing date: 12/2021; color: silver (shiny); weight: 44 kg; serial number: MC0060006)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines: ISO 14644-1, -14
 The norms stated generally refer to the version valid at the time of the tests.

Test devices: Optical particle counter:
 LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
- Airflow velocity:.....0.45 m/s
- Airflow pattern:..... vertical laminar flow
- Temperature:22 °C \pm 0.5 °C
- Relative humidity: 45 % \pm 5 %

Test procedure parameters:

- Capacity:50 % and 100 % of maximum velocity
- Attached payload: 6 kg
- Range:..... s = 610 mm
- Pause between cycles:5 s
- Operation of each axis:..... separately
- Movement of each axis:
 - Axis 1: -180° to 180°
 - Axis 2: -110° to 110°
 - Axis 3: -145° to 145°
 - Axis 4: -270° to 270°
 - Axis 5: -90° to 120°
 - Axis 6: -270° to 270°

Test result / Classification

When operated under the specified test conditions, the robot Kawasaki MC006V is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

| Test parameter(s) | Air Cleanliness Class |
|---------------------------|-----------------------|
| 50 % of maximum velocity | 4 |
| 100 % of maximum velocity | 4 |
| Overall result | 4 |

Please note: Transport damages, incorrect installation, oil leakage, aging behavior, corrosion etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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 Report No. first document

Stuttgart, April 17, 2024
 Place, date of first document issued

Department of Ultraclean Technology and Micromanufacturing

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on behalf of 
 Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA