



Fraunhofer
TESTED[®]
DEVICE
LAPP KOREA LLC
FD 8711 C MC 7x0.34
Report No. LA 2410-1570

Statement of
Qualification

Single product
Particle Emission
in Cleanroom
(atmospheric)

DUPPLICATE

Statement of Qualification • Single product

Customer

LAPP KOREA LLC
42, Jangangongdan 8-gil, Jangan-myeon
18579 Hwaseong-si, Gyeonggi-do,
Republic of Korea

Test result / Classification

When operated under the specified test conditions (room temperature: $22^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$; relative humidity: $45\% \pm 5\%$), the cable system CLEANROOM FD 8711 C MC 7 x 0.34 mm² is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Tested product

Category: Energy Supply
Subcategory: Cable Systems
Product name: CLEANROOM FD 8711 C MC 7 x 0.34 mm²
(manufacturing date: 9/9/2024; color: black; serial number: 85133400;
batch number: E/37; length: 1 m)

Test parameter(s)	Air Cleanliness Class
$v_1 = 0.5 \text{ m/s}; a_1 = 1.0 \text{ m/s}^2$	1
$v_2 = 1.0 \text{ m/s}; a_2 = 2.0 \text{ m/s}^2$	1
$v_3 = 2.0 \text{ m/s}; a_3 = 4.0 \text{ m/s}^2$	1
Overall result	1

Please note: Transport damages, incorrect installation, aging behavior, etc. can influence the test result.

Random sampling of particle emissions (airborne) at representative sites in cleanroom under atmospheric conditions

Standards/guidelines:

ISO 14644-1, -14

The norms stated generally refer to the version valid at the time of the tests.

Test equipment:

Optical particle counter:

LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1): ISO 1
- Airflow velocity: 0.45 m/s
- Airflow pattern: vertical laminar flow
- Room temperature: $22^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$
- Relative humidity: 45% $\pm 5\%$

Test procedure parameters:

- Energy chain: igus E61.29.02.075
- Chain bending radius: $r = 75 \text{ mm}$
- Stroke length: $s = 820 \text{ mm}$
- Parameter Set 1: $v_1 = 0.5 \text{ m/s}; a_1 = 1.0 \text{ m/s}^2$
- Parameter Set 2: $v_2 = 1.0 \text{ m/s}; a_2 = 2.0 \text{ m/s}^2$
- Parameter Set 3: $v_3 = 2.0 \text{ m/s}; a_3 = 4.0 \text{ m/s}^2$

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing
Engineering and Automation IPA

Department of Ultraclean Technology
and Micromanufacturing

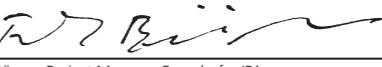
Nobelstrasse 12
70569 Stuttgart
Germany

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on behalf of 
Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA

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