



Fraunhofer

**TESTED[®]
DEVICE**

Voir

Dust-free toline VD-FCC100-WR01

Report No. HU 2204-1320

Statement of
Qualification

Single product
Particle Emission

Statement of Qualification · Single product

Customer

Huizhou Voir Science & Technology Co.,Ltd
Haibao Industrial Zone, Sandong Digital Park
Huicheng District, Huizhou City, Guangdong Province
China (516025)

Component tested

Category: Energy Supply
Subcategory: Cable Systems
Product name: Dust-free toline VD-FCC100-WR01
(manufacturing date: 3/1/2022; color: white; batch number: 20220301001; serial number: VD-FCC100-WR01)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines: ISO 14644-1, -14
The norms stated generally refer to the version valid at the time of the tests.

Test devices: Optical particle counter:
LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
- Airflow velocity:.....0.45 m/s
- Airflow pattern:..... vertical laminar flow
- Temperature:22 °C \pm 0.5 °C
- Relative humidity: 45 % \pm 5 %

Test procedure parameters:

- Bending radius:r = 40 mm
- Stroke length:..... s = 820 mm
- Parameter Set 1:..... $v_1 = 0.5 \text{ m/s}$; $a_1 = 1.0 \text{ m/s}^2$
- Parameter Set 2:..... $v_2 = 1.0 \text{ m/s}$; $a_2 = 2.0 \text{ m/s}^2$
- Parameter Set 3:..... $v_3 = 2.0 \text{ m/s}$; $a_3 = 4.0 \text{ m/s}^2$

Test result / Classification

When operated under the specified test conditions, the cable system Dust-free toline VD-FCC100-WR01 is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class
$v_1 = 0.5 \text{ m/s}$; $a_1 = 1.0 \text{ m/s}^2$	1
$v_2 = 1.0 \text{ m/s}$; $a_2 = 2.0 \text{ m/s}^2$	1
$v_3 = 2.0 \text{ m/s}$; $a_3 = 4.0 \text{ m/s}^2$	1
Overall result	1

Please note: Transport damages, incorrect installation, aging behavior, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.