



Fraunhofer

TESTED[®] DEVICE

Voir
Dust-free toline B001
Report No. HU 2210-1353

DUPLICATE

Statement of
Qualification

Single product
Particle Emission

Statement of Qualification · Single product

Customer
 Huizhou Voir Science&Technology Co.,Ltd
 Haibao Industrial Zone, Sandong Digital Park
 516025 Huicheng District, Huizhou City, Guangdong Province
 China

Component tested
 Category: Energy Supply
 Subcategory: Cable Systems
 Product name: Cable system Dust-free toline(VA-HFFC12-B001)
 (manufacturing date: 9/21/2022; color: white; batch number: 20220921001; serial number: VA-HFFC12-B001)

Random sampling of particle emissions (airborne) at representative sites
 Standards/Guidelines: ISO 14644-1, -14
 The norms stated generally refer to the version valid at the time of the tests.
 Test devices: Optical particle counter:
 LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$
 Test environment parameters:
 • Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
 • Airflow velocity:.....0.45 m/s
 • Airflow pattern:..... vertical laminar flow
 • Temperature:22 °C \pm 0.5 °C
 • Relative humidity: 45 % \pm 5 %
 Test procedure parameters:
 • Bending radius:r = 50 mm
 • Stroke length:..... s = 820 mm
 • Parameter Set 1:..... $v_1 = 0.5 \text{ m/s}$; $a_1 = 1.0 \text{ m/s}^2$
 • Parameter Set 2:..... $v_2 = 1.0 \text{ m/s}$; $a_2 = 2.0 \text{ m/s}^2$
 • Parameter Set 3:..... $v_3 = 2.0 \text{ m/s}$; $a_3 = 4.0 \text{ m/s}^2$

Test result / Classification
 When operated under the specified test conditions, the cable system Dust-free toline(VA-HFFC12-B001) is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class
$v_1 = 0.5 \text{ m/s}$; $a_1 = 1.0 \text{ m/s}^2$	1
$v_2 = 1.0 \text{ m/s}$; $a_2 = 2.0 \text{ m/s}^2$	1
$v_3 = 2.0 \text{ m/s}$; $a_3 = 4.0 \text{ m/s}^2$	1
Overall result	1

Please note: Transport damages, incorrect installation, aging behavior, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

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on behalf of 
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